

ABSTRACT

A plurality of baths for dipping and the like is arranged in series so that these baths contact one another, and a conveyor 2 is linearly arranged above the dipping bath in one plane. A workpiece 1 is tact-conveyed on the conveyor 2 in a 5 floor conveyor position. The workpiece 1 is stopped at each bath for dipping and the like, wherein when the workpiece 1 is rotated horizontally about 180° to change its position to an overhead conveyor position, it is immersed in the corresponding bath for dipping and the like for dipping treatment.